



Oscarson originates the designs from his office in St. Louis. Generally, one or two new collections are presented each year. The actual work of making the limited edition pens takes place in England, under his direct supervision. This is the only place where the extremely high level of craftsmanship necessary to do the fine enamel and crystal work is available today.

Oscarson's first collection was a tribute to Henrik Wigström, who shared Oscarson's Swedish heritage. As Head Workmaster for the Russian court jeweler Peter Carl Fabergé, Wigström was responsible for the execution of many of the jeweled and enameled confections and Imperial Easter Eggs presented as gifts by the Russian Imperial and British Royal families. Examples of these are in museums worldwide including: The Forbes Collection in New York City; the Hillwood Museum & Gardens, the former home of Marjorie Merriweather Post in Washington DC; The Hermitage State Museum, in St. Petersburg, Russia; and, the Royal Collection of Great Britain.

Each pen begins as a block of solid .925 sterling silver or 18-karat gold, which English craftsmen turn and bore to become the barrel. The pen then passes through multiple stages of precision engraving creating the intricate pattern known as guilloché. This is a painstaking and delicate process of creating several layers of engraving that provide the design behind the enamel and bring light and

life to the surface of the precious metals.

Most enamel work created today is "cold" enamel, which is actually a sort of colored epoxy. It is much easier to do, but completely lacks the depth and beauty of the much more difficult hard enamel process. The production of translucent hard enamel is a demanding process requiring the highest levels of patience, experience and skill. A five-year apprenticeship is required of the craftsmen who do this painstaking work. For hard enamel, a mixture of glass, water and metal oxides is ground for hours by hand using a mortar and pestle. Recipes are closely guarded secrets and can command many months of work on a given formula to get the exact shade needed for a design. When this mixture has settled, the water is removed and the resulting fine paste is the basis for hard enamel. A quill is used to delicately apply each coat of the paste to the surface, ensuring that the entire guilloché area is covered. The pen is then fired in a furnace at temperatures reaching 1400 degrees; this fuses the enamel to the metal and forms a thin layer of glass. After it cools, the piece is manually ground with a diamond file, restoring the proper shape and surface. The entire tedious process is repeated at length until the level of enamel reaches the depth required to cover the peaks and fill the valleys of each intricate guilloché pattern. When the final stages of firing are completed, the pieces do not need grinding or filing but are buffed and polished to reveal

## exquisite WRITING



colors of the enamel decoration.

The nibs for the pens are manufactured in Heidelberg, Germany from 18-karat gold. They are plated with rhodium and tipped with iridium to ensure durability. Next, they are coupled with an ebonite feed to assure a good fit with the nib

for best flow and performance. The result is a nib with an excellent response, not flexible but soft and comfortable. These are beautiful nibs in perfect proportions to the pens. The nibs are available in fine, medium or broad sizes. Some pens are also made with a rollerball filler. In fact, Oscarson says that some collectors and users buy one of each: a fountain pen for the desk and a rollerball to use every day and carry with them.

Because of the workmanship and time it takes to produce each pen, they are created in extremely limited editions. Most of the pens in his collections begin around \$4,200. Prices range upwards to \$40,000 - \$50,000 or more for the 18-karat solid gold and diamond models. Custom designs are also undertaken by special request. David Oscarson was understandably quite pleased to hear his work called by a collector, "the Patek Philippe of pens." To be compared to what many consider the world's finest watch is a great complement. However, Oscarson also sees this as an ongoing challenge to improve his creations while continuing to present the best designed and engineered pens in the world.

Seng Jewelers in Louisville is the exclusive Kentucky representative for both the David Oscarson Collections and Patek Philippe watches.